SPECIFICATION SHEET



Compact City Water Analyzer

MWB4-70

This analyzer is for continuous monitoring water quality at faucet feed line or at water receiving tank from city water supply pipe (maximum 7 parameters).

Measurement items are turbidity, color and residual chlorine as standard and conductivity, pH, water temperature and water pressure as optional.

It is designed to enable installation at narrow space as compact B4 size and to realize high reliability, durability and easy maintenance.

Features

Safety Design, Easy to Read & Easy Operation

- (1) Measurement items are displayed in real time at the large color display. Trend indication is available. It can be utilized to analyze cause of abnormality.
- (2) Easy to understand dialogic touch screen is adopted.
- (3) Separated electronics unit and analyzing unit; insulated electronics unit can prevent any electric accident while doing maintenance of detector in the analyzing unit.

High Reliability

- (1) Improved stability of turbidity and color measurements Occurrence of air bubbles in the cell is decreased by reversal flow cleaning system in the any event when bubbles are generated.
- (2) Time-proven non-contact swing rotary type electrode is adopted for chlorine electrode. It enables stable measurement for long time with original ceramic beads cleaning even at the time when sample flow varies.
- (3) An electric dehumidification unit is equipped in order to prevent dew condensation inside of the analyzer. Long product life can be realized by preventing rust.

Example of communication system configuration

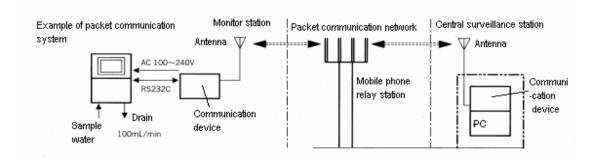


Extensive output system for measurement data

Two digital communication interfaces, RS232C and RS485 are supplied as standard other than DC 4~20mA analog output.

Superior Maintenability

- (1) Remote operation like cleaning and zero calibration can be done by contact signal or RS-232C or RS485. It could save maintenance cost.
- (2) The measurement data is logged in internal memory for three months as one minute value and for one year as hourly value. Logged data can be copied to optional memory card and available to read data by PC.
- (3) As self-diagnostic function "Caution" signal or "Alarm" signal would arise depending on the contents of failure. It can offer effective maintenance work.



Measurement parameter and performance

Measured	Measuring method	Measuring	Minimum	Linearity	Repeatability	Calibration
item		range	indication			method
Turbidity	Transmitted light	0~2/0~4	0.01 degree	Within	Within	PSL standard
	method	degree		+/-2.5% F.S.	+/-2% F.S	solution
Color	Transmitted light	0~10/0~20	0.01 degree	Within	Within	Color standard
	method	degree		+/-5% F.S.	+/-3% F.S	solution
Residual	Polarographic	0 ~ 2 mg/L	0.001mg/L	Within	Within	DPD colorimeter
Chlorine	method			+/-2.5% F.S.	+/-2.5% F.S	method
Electric	AC 2 polar method	0 ~ 50mS/m	0.1 mS/m	Within	Within	KCl Standard
Conductivity				+/-2% F.S.	+/-2% F.S	solution
pН	Glass electrode	pH 2 ~ 12	0.01pH	Within	Within	pH7, 9 standard
	method			+/-0.1pH	+/-0.1pH	solution
Temperature	Platinum	0 ~ 50°C	0.1 °C	Within	Within	Standard
	temperature sensor			+/-0.5°C	+/-0.5 °C	thermometer
Pressure	Diffusion	0 ~ 1MPa	0.001MPa	Within	Within	Standard pressure
	semiconductor			+/-0.5% F.S.	+/-0.5% F.S	indicator

Standard specifications

Standard spe	Cifications		
Name of product Model Measuring objects Measuring range	Compact City Water Analyzer MWB4-70 Turbidity, Color, Residual Chlorine, Electric Conductivity, pH, Temperature, Pressure 2 range-change over for turbidity and	Contact Signal Input	Cleaning demand: Cell window cleaning starts (Turbidity/Color) Calibration demand: Automatic zero calibration starts (Turbidity / Color / Residual chlorine) (Contact capacity: 30VDC 0.1A
Change-over Indication method Temp. Compensation Response time Power Source Power Consumption Output	color Color touch screen LCD For Residual Chlorine, EC and pH Between 0 and 40°C Within 3 min. 90% response 100~240VAC+/-10% 50/60Hz Approx. 60/82VA (AC100/240V) Max. Approx. 85/108VA(AC100/240V) DC4~20mA for each parameter Isolated	Communication system	500mS or more) Interfaces: RS232C (Isolated) and RS485 (Isolated) Communication speed: 9600BPS Synchronous system: Asynchronous method Control system: Half-duplex communication method One train for communication (special connector) One train for maintenance (C-SUB connector)
Contact Signal Output	(- side for each parameter is common) Load resistance 600 Ω or less Alarm 1: General alarm (Measurement up-upper/low-lower alarm, light source abnormal light source, residual chlorine motor abnormal, sensor abnormal, start-up mode abnormal) Alarm 2: General alarm (Concentration upper /lower alarm, water temperature compensation abnormal, Automatic calibration abnormal) Under Maintenance: During ST-BY mode Duration of event: Under auto	Recording function Sample water condition	Recording data such as measured value to memory card and processing the data with PC are available. Recordable for one year's worth of hourly data and for three months' worth of one minute data of each measurement item. No water outage or no stagnation of water flow Temperature: 0 ~ 40°C (No freezing) Pressure: 0.05~0.75MPa pH: pH5.5 ~ 8.6 variation shall be within pH1 EC: 8mS/cm (80μS/cm) or more
	cleaning, calibration, drain, abnormality judgment (Contact capacity: 30VDC 0.2A load resistance) Power off: Close when power is off (Contact capacity: 24VDC 0.2A load resistance)	Sample water consumption volume Material of wetted parts Piping connection	Sample flow rate: 50 ~ 100mL/min. 4.5m³/month or less (9m³/month with by-pass flow 100mL/min) Polyurethane, PP, Acrylic, Stainless steel, FKM and etc. Sample water inlet: RC1/4 Drain: RC1/4

Calibration solution inlet: RC1/4

Vent: RC1/4

Mounting Suitable for wall or rack mounting Cable port Water proof connector 2 pieces

3m cables for power inlet and for

input/output signals are attached

Ambient $0 \sim 40^{\circ}\text{C}$ (no freezing) temperature Less than 85% RH humidity (No dew condensation) Weight Approx. 11kgs

Construction Indoor installation (Equivalent to IP43)

Case material Aluminum Painting color Light gray

(Equivalent to Munsell 5PB 8/1)

Automatic Zero calibrations for Turbidity, Color

calibration and Residual chlorine,

Starting by internal timer or external

contact input

(Zero calibration solution is prepared

by filtration of sample water) Cycle setting: $0 \sim 24$ hours

Time for calibration: Approx. 13 min.

(Fixed)

Automatic cleaning

Options

Hold time of transmission: Approx. 13min. + 9 min. (Fixed) for calibration Cleaning cell window by reversed water flash of sample water for

turbidity and color

Starting by internal timer or external

contact input

Cycle selection: Select one among

10/15/20/30/60min.

Hold time of transmission:

Approx.2min. + 1 min. (Fixed) for

cleaning

Beads cleaning by electrode self-rotation for residual chlorine.

Free standing frame (indoor mounting)

Outdoor Cubicle with temperature

controller

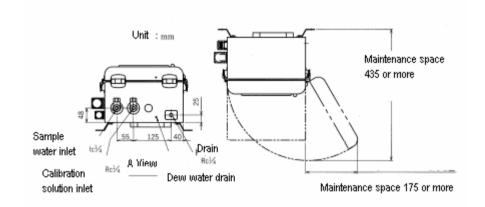
Automatic sampling unit for

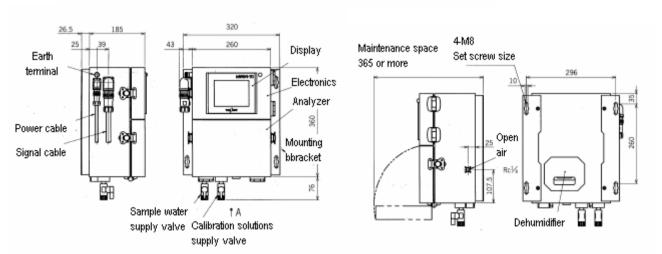
abnormal condition

Leakage detection unit for inside of

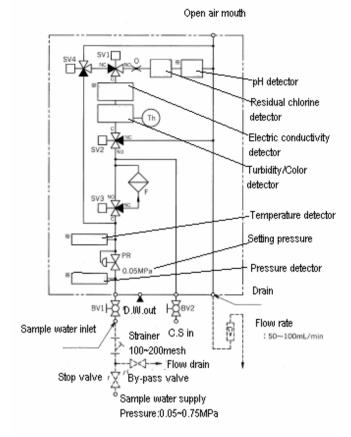
analyzer

Outline dimensions





Flow Sheet



No.	Description
BV1	Sample water supply valve
BV2	Calibration solution supply valve
SV1	Solenoid valve for cleaning water
SV2	Solenoid valve for drain
SV3	Solenoid valve for zero water
	changing
SV4	Solenoid valve for open air
Th	Sensor for temperature
	compensation
F	Filter for zero water
PR	Pressure release valve for sample
	water
О	Orifice

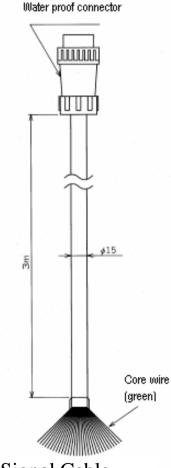
Note:

C.S. in = Calibration solution inlet D.W out = Dew condensation water outlet

* Detectors for your specified measuring items are to be assembled. (Maximum 7 parameters)

Output/Input Signal Table

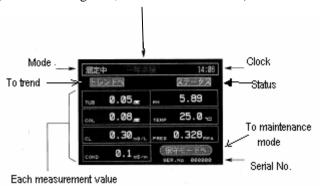
Connector No.	Color of line	Type of Signal		Description of Signal	
1	Black	Analog output	+	Turbidity Measurement	
2	White/Black	4 ~ 20mADC	-	Value	
3	Red	ditto	+	Color Measurement	
4	White/Red		-	Value	
5	Green	ditto	+	Residual Chlorine	
6	White/Green		-	M'ment Value	
7	Yellow	ditto	+	Electric Conductivity	
8	White/Yellow		-	M'ment Value	
9	Brown	ditto	+	pH Measurement	
10	White/Brown		-	Value	
11	Blue	ditto	+	Temperature	
12	White/Blue		-	M'ment Value	
13	Gray	ditto	+	Pressure Measurement	
14	White/Gray		-	Value	
15	Orange	Contact input		Cleaning Demand	
16	White/Orange	(Puls)		Calibration Demand	
17	Purpule	ditto		Spare 1	
18	White/Purpule	ditto		Spare 2	
19	Bright green	ditto		COM	
20	White/B.green	Contact output		COM	
21	Peach	(Status)		Alarm 1	
22	White/Peach	ditto		Alarm 2	
23	Azure	ditto		Under Maintenance	
24	White/Azure	ditto		During Event	
25	White	ditto		Spare (For option)	
26	Black/White	ditto		Power Cut	
27	Black/Green	Analog input	+	Convert to digital output	
28	Red/Green	4 ~ 20mADC	-	of flow meter/Level meter	
29	Black/Yellow	Digital output		RXD	
30	Red/Yellow	RS-232C		TXD	
31	Black/Brown			СОМ	
32	Red/Brown	Nil			
33	Black/Blue				
34	Black/Gray	Digital output	+		
35	Black/Gray	RS-485	<u> </u>		
36	Red/Gray			COM	
37	Shield Wire	Grouding		D Type	



Signal Cable

Touch Screen

Alarm indication (When touching here, alarm table will be on)

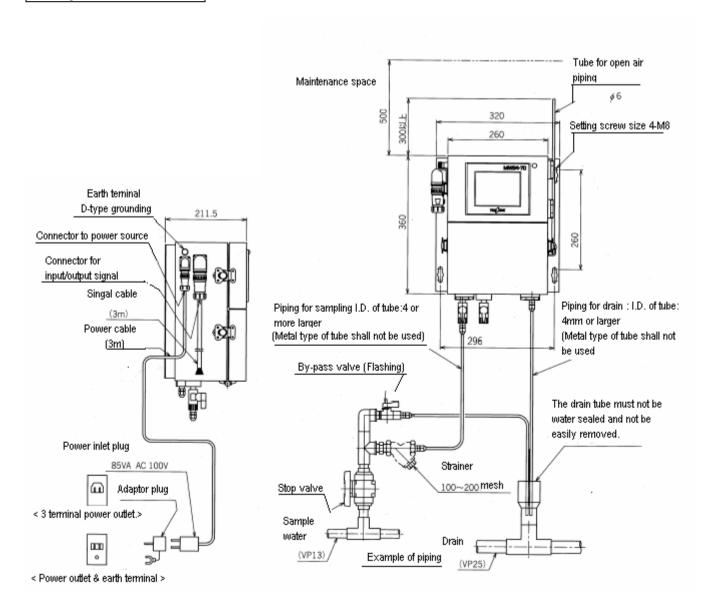


(When touching specific parameter, setting contents will be on.)

When touching the word or the value indicated in the display, the indication will be changed or the indicated operation will proceed.

Indication Part	Contents		
Each measurement	On-going measurement value will		
Value	be displayed during automatic		
	measurement		
Mode	Measurement or Maintenance will		
	be indicated		
Clock	Time is displayed		
Alarm	When alarm is occurred, Alarm		
	indication in on.		
Serial No.	Production serial number to the		
	analyzer is displayed		
To Trend	When touching it, trend graph		
	data will be displayed.		
Status	When touching it, automatic		
	cleaning and calibration setting		
	will be indicated.		
To Maintenance	When keep pressing, the display		
Mode	will be shift to Maintenance		
	Mode.		

Example of Installation



- 1. Installation condition of analyzer
- a) The analyzer shall be installed at the place where is free from rain, wind and direct sun light.
- b) The place where sample that meets below 4. "Sample water condition" can be drawn.
- c) No vibration is occurred.
- d) The place where no electrical noise source is near by.
- e) The place where enough maintenance space is available to easily do maintenance work.
- 2. Installation

This analyzer is designed as wall hanging or rack mounting for the installation. Therefore, please make holes at wall before mounting so that the analyzer can be installed at wall with 4 pieces of screw in horizontal position. Analyzer weight is approx. 11kgs.

- 3. Piping
- a) Pipe the sample water and drain by using tube. The sample water supply line and drain line must be of tube so that no water pressure load is applied at valves and etc. at analyzer side.
- b) Use metal joint like stainless steel for supplying line pressurized.
- c) Please provide stop valve and by-pass valve (co-use to flash for cleaning) at sample water supply side.

List of standard accessories

No	. Code	e No. & description	Qty		
1	145A	Instruction manual	0	1	
2	145B	Inspection report		1	
3	104A288	Fuse	0=0	1	
4	123G031	Beads	03	1	
5	118G130	Power cable	6	1	3m
6	118C504	Adaptor	· 🚖	. 1	Power inle
7	7127830K	Signal cable	0	1	3m
8	59341000	Calibration tank	- a	3	
9	1360057	Beaker		3	
10	1360019	Wash bottle PP	7	1	
11	143F192	Standard solution	Ā	1	ForpH
12	143F193	Standard solution	Ō	1	m'ment
13	6535310K	Span cal. tube		1	
14	143C140	Silica-gel	(48)	1	
15	141D002	Silicon grease	9	. 1	
16	115A569	O-ring S22.4		2	Dryer case
17	115A448	O-ring S28	0	1	Bead case
18	115A035	O-ring P15		1	For pH
19	1178409	Vent coupling	€	1	
20	1168150	P.P. tube	0	1m	Air vent

The required sample flow rate is approx. $50 \sim 100 \text{mL/min}$. It is recommended to waste $100 \sim 200 \text{ mL}$ /min. as by-pass flow (Waste water). The sample water should not be accumulated in sampling line to shorten rag time. Also please provide a strainer having $100 \sim 200$ mesh when it is needed considering the quality of water.

- d) The drain piping must be in open air at the end.
- e) The piping from the sampling point (The point where sample water is drawn) to the analyzer shall be in the appropriate length that it takes within 3 to 5 minutes to introduce the sample water to the analyzer after taking the water at the sampling point. Example: Approx. 3 to 5 meter of the length in case of 13A tube (Maximum length shall be 3 meter in case of ϕ 4 x ϕ 6 of tube)
- 4. Sample water condition
- a) There should be no cuts in water supply or retention.
- b) Temperature of sample water: $0 \sim 40^{\circ}$ C (no freezing)
- c) Pressure of sample water: 0.05 ~ 0.75MPa
- d) Flow volume of sample water: 50~100mL/min.
- e) If air bubbles excessively mingled into the sample water, it would be required to arrange de-bubbling device in preceding step to analyzer such as arrangement of bypass.

Special accessories

• For parts of piping (For installation, separate sales)

Tor parts or pre	To parts of piping (For instantation, separate sales)					
Description	Code No.	Use				
Flow meter	127A629	Sample water inlet				
		0~200mL/min.				
Elbow union	117B409	For flow meter, R1/4				
		PP				
PP tube	116B150	Sample water inlet,				
		φ4 - φ6 x10m				
Metal connector	117A506	Sample water inlet,				
		R1/4, SUS316				
Half union	117B405	Drain, R1/4 PP				
Y-type strainer	117A864	1/2 SUS316				
Flow control valve	126B866	For sample water				
		bypass, 1/4 PVC				

Memory card

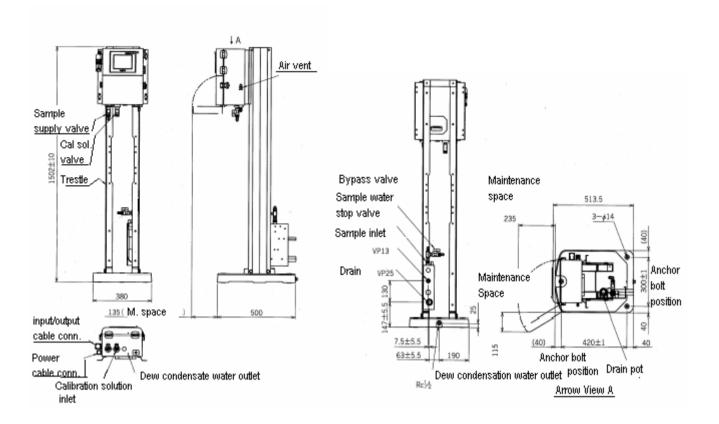
Code No. 7135040K (CFS Ass'y) 256MB with case

Annual operational spare parts list

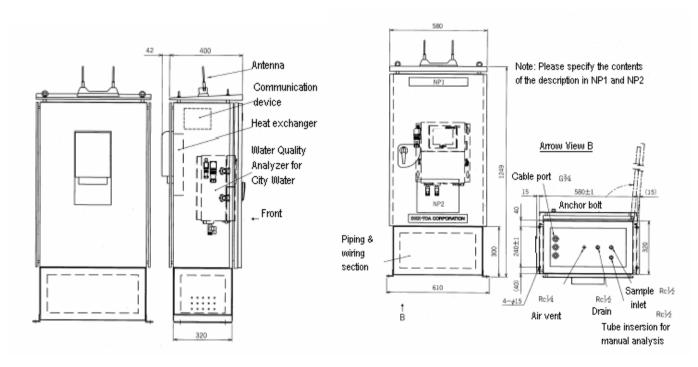
Чo	. Code N	o./Description	Ar	nual (C/S	λη S/P	Remarks
1	123G031	Beads	9	1		
2	143F061	pH buffer powder			1	рН
3	143F062	pH buffer powder			1	рН
4	ELP-065	pH electrode		2		рН
5	7136950K	Motor for R.C.		1		
6	116E534	Urethane tube		2m	1	
7	115A035	O-ring P15	0	2		рН
8	115A448	O-ring S28	0	2		
9	115A569	O-ring S22.4	0	4		
10	143C14D	Silica-gel	(497)	1		
11	1178611	Orifice	0	1		
12	136A270	Filter cartridge	N	1		Zero
13	1430050	Color Std. Sol.	Ō		1	
14	143D039	Turbidity Std. Sol.	Ō		1,	, in
15	6485960K	EC Std. Sol.			2	EC

Optional system

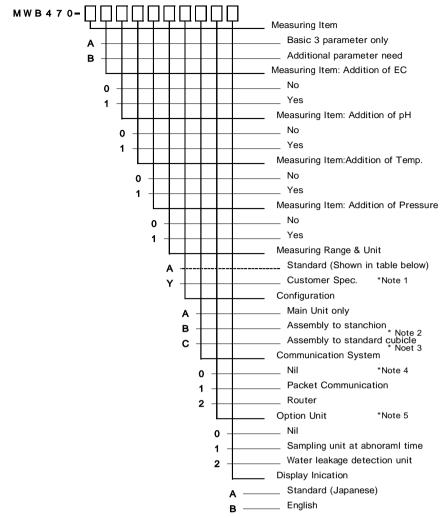
• Free standing frame



Outdoor cubicle



Product Code



*1. Standard measuring range & unit

	Measuring items	Range & Unit
1	Turbidity	0~2/0~4 degree (2 ranges)
2	Color	0~10/20 degree (2 ranges)
3	Residual Chlorine	0~2mg/L
4	EC	0~50mS/m
5	pН	pH2~12
6	Temperature	0~50°C
7	Pressure	0~1MPa

Please refer to DKK-TOA Corporation in case of customer's specification required.

- *2. Indoor type, the piping work is completed such as sample water IN/OUT. Refer to page 7.
- *3. Outdoor type (for non cold weather region and heat controller equipped). Refer to page 7.
- *4. DKK-TOA will advise to user through the distributor regarding the selection of communication device, system model (protocol converter etc.) and data processing software such as MEX-2000.
- *5. It is possible to add one of which, sampling unit at abnormal time or water leakage detection unit.

DKK-TOA CORPORATION



Do not operate products before consulting instruction manual.

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